

Coca-Cola Beverages Florida

GreenCircle Zero Waste to Landfill Certification Program

Erin Black,

Vice President,
Sustainability, Risk Management & Facilities

John Mitchell,

Manager,
Sustainability

Madison Avery,

Specialist,
Sustainability



SUSTAINABILITY FOCUS AREA

As the local Coke Florida bottler, we *live and play* in the communities we serve. That's why we're committed to sustainability & making a positive difference in our Florida communities through four areas:



RECYCLING



**WATER
STEWARDSHIP**



RESILIENCY



**LITTER &
WASTE
REDUCTION**



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GREENCIRCLE CERTIFICATIONS

 **Certify** all manufacturing facilities Zero Waste to Landfill

Certifications to Secured:

- **Tampa** (Certification 2018)
- **Orlando** (Certification 2019)
- **Broward** (Certification 2022)
- **Jacksonville** (Certification 2023)
- **Distribution Centers** (2025 Enterprise Certification)



Coke Florida Production Line

Number of GreenCircle Certifications

4

Coke Florida has achieved 3 GreenCircle Certified Zero Waste to Landfill certifications and 1 GreenCircle Waste Diversion from Landfill certification.

Coke Florida Certifications

WHY WE CHOSE GREENCIRCLE

“Choosing GreenCircle has helped us achieve our sustainability goals of reducing waste and ensuring materials are recycled and diverted from landfill. GreenCircle’s comprehensive evaluation process, is able to provide transparency that we are able to showcase to our customers, consumers and community partners on our efforts for a World Without Waste.”

— Erin Black, Vice President Sustainability, Risk Management & Facilities



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GREENCIRCLE PROCESS

GreenCircle Certified Proven Process



TOTAL 75 BUSINESS DAYS

GREENCIRCLE CERTIFICATION PROCESS



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GREENCIRCLE PURPOSE

As a manufacturing company there are several waste streams that are produced within the process that in the past have typically been landfilled, however we have put great efforts into ensuring that the waste haulers we work with have an end use for this material. Additional measures have been implemented at our facilities to make sure we are inline with this goal.

Within the certification process with GreenCircle Certified, LLC., an on-site audit is completed to observe the manufacturing operations and understand where waste is generated; Inbound and outbound materials or products as well as manufacturing operations and their resulting waste streams must be fully understood to perform the necessary calculations for certification. And a walkthrough of the entire process from raw materials receiving, through the manufacturing operations lines, and product end shipping must be completed. This allows the auditor with all necessary information and process proof from our manufacturing facility. Afterwards, the auditor will also choose two to three of the material management organizations to walk through and verify the end use.

Each year following the initial certification the facility undergoes a recertification audit to ensure that 100% of waste generated has continued to be diverted from landfill.




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FACILITY RECYCLING STANDARDIZATION

 **Coke Florida** is streamlining its recycling efforts at each facility using color-coded labels for each recycling receptacle waste stream, this helps to maintain uncontaminated recycling streams. Ensuring when it reaches the partner for that material it can be properly recycled.



COKE FLORIDA

FACILITIES RECYCLING PROGRAM

 PLASTIC BOTTLES BOTELLAS PLÁSTICAS	 ALUMINUM CANS LATA DE ALUMINIO	 PAPER PAPEL	 SHRINK WRAP ENVOLTURA RETRÁCTIL	 OTHER OTROS RESIDUOS	 WOOD MADERA
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Coca-Cola BEVERAGES FLORIDA

FACILITY RECYCLING STANDARDIZATION

DUNNAGE RECYCLING, SHIPPING & RECEIVING PROCESSES

Recycle and dunnage return processes for standards, rules, and guidelines regarding loading, transporting, and receiving in of pallets, CO2 tanks, shells, drums, gaylords and totes to the respective supplying warehouse.



1. PURPOSE

Coca Cola Beverages Florida, with multiple plants across the State of Florida, undertakes multiple processes from manufacturing to distribution. The daily warehousing and distribution of materials play a pivotal role in the continued functioning and success of Coca Cola Beverages Florida, ultimately aiding in an overall cost benefit to the company, customers, as well as leaving the environment with less of a carbon footprint.


As the local Florida Coca-Cola bottler, Coke Florida is committed to sustainability. Aligned with The Coca-Cola™ Company and The Coca-Cola™ bottling system, we are committed to creating a World Without Waste: one in which all our packages are recovered and recycled numerous times

While food and beverage containers are an important part of modern life, the world has a packaging problem. Coke Florida has a responsibility to help solve it and we are committed to recycling all our packaging as well as all of our materials used in our day-to-day operations.

INCORRECT




FACILITY RECYCLING STANDARDIZATION

 **Coke Florida** has 4 manufacturing sites that also accept the recyclables from the distribution sites in there area. We have created standards when shipping these recyclables from a distribution site to manufacturing (which will then be picked up by a recycling hauler), to ensure there is no contamination or risk to our associates.

INCORRECT




OUTCOMES

 GreenCircle will perform a in person or virtual site visit to identify any areas of improvement in the facility as well as request information from each individual material hauler. Following all information collected there may be additional answers or issues that need attention which are shared within a non-conformance/question log. This may address problems with contacting haulers, construction projects, or verifying a low volume.

Client:	Coca-Cola Beverages Florida				
Project:	2024 Waste Diversion for Broward, Jacksonville, Orlando & Tampa Facilities				
PM:					
Item ID	Item Description	Impact	Issue Date	Resolution Owner	Status

OUTCOMES

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- ## 2023 Facility Certifications:
- **Tampa:** 98% of waste diverted from landfill (certified since 2018)
 - **Orlando:** 100% of waste diverted from landfill (since 2019)
 - **Broward:** 100% of waste diverted from landfill (since 2022)
 - **Jacksonville:** 96% of waste diverted from landfill (since 2023)
- Every year each of these facilities undergoes a recertification process, that can alter the percentage of material diverted. The hope being to maintain 100% diversion, however this process also serves as a good exercise of better material management and learning.
 - We are currently in the process of our 2024 recertification for each facility.